

## Practice Sports, Inc.

### Installation Instructions for: 5-Section In-Ground Frame With Cable Hardware Kit



#### Standard Parts List:

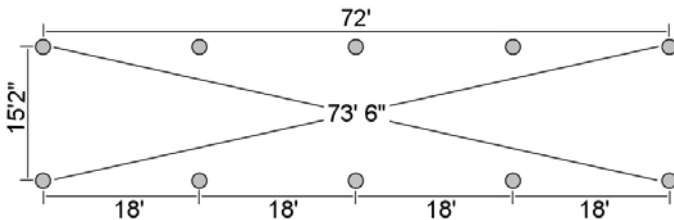
- (10) – 13' 4" Uprights
- (5) – 15' Crossbar
- (10) – Iron Elbows
- (10) – PVC sleeves 24" long with cap on (1) end

#### Tools needed:

- |                                      |                       |
|--------------------------------------|-----------------------|
| ▪ Shovel, Post-Hole digger, or Auger | ▪ Tape Measure        |
| ▪ (2) – 9/16" Wrenches               | ▪ (2) - 8' Ladders    |
| ▪ Pliers / Channel Locks             | ▪ Allen Wrenches      |
| ▪ 1/2" & 9/16" Socket & Ratchet      | ▪ Bucket              |
| ▪ Pole Level                         | ▪ Concrete            |
| ▪ Wheel Barrel                       | ▪ Water               |
|                                      | ▪ Plumb-Bob or String |

1. Layout position of frame uprights using wooden stakes. Equally space the uprights (for 72' frame) 18' on center. Be sure to x measure the outer two ends, this will ensure the layout is equally squared. This dimension should be 73' 6".

**Note:** All measurements are center to center.



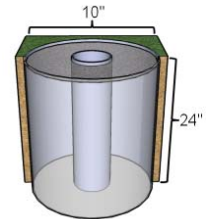
2. Dig holes for upright support sleeves approximately 16"-18" in diameter and 24" deep\* for end holes and 16"-18" in diameter and 18" deep\* for center holes. Position 24" sleeves in end holes and 18" sleeves in center holes. If you have loose/sandy soil, concrete diameter should be a minimum of 16"-18" for all frames.

**Note:** By making the center holes 6" shallower the overall height of the center poles will be 6" taller than the end poles, which allows the cables to pass under cross-members.

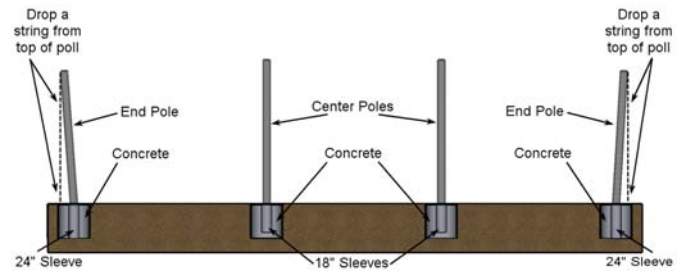
Installation instructions are provided as a guide only, and are not absolute, nor are they guarantees. Equipment should be installed by qualified & experienced personnel only. We cannot guarantee the functionality of our equipment when installation service is provided by a firm other than Practice Sports, Inc. Please use all safety precautions when installing equipment. Certain environments may require additional materials to ensure maximum safety, which is the installer's responsibility to identify - please contact us to purchase additional materials, or source from your local hardware store. Regular safety inspections are strongly advised. Installation of equipment represents user's acceptance of all safety liabilities & maintenance responsibilities. Practice Sports, Inc. is not liable for any injury or damage sustained as a result of the use of equipment.

*\*Based on your regions ground "freeze line" you may need to increase your concrete depth.*

**Tip:** To position the outer sleeves, tie a plumb-bob or string to the top of one of the upright poles, place pole in an outer sleeve and position it outward away from the center sections approximately 3" past level (see diagram below). This will allow the uprights to be level when the cable is attached and the (3) turnbuckles are tightened.



3. Fill holes to ground level with concrete and check distance of sleeves from center to center before concrete has set. Be sure to level center uprights by gently setting upright poles into sleeve. Do not leave poles in sleeves while concrete cures.



*\*Illustration shows 4-section & isn't indicative of your kit.*

4. Once the concrete has set, install all uprights and crossbars with the aid of an assistant. Tighten all set screws on elbow fittings.

5. Refer to Outdoor Cable Kit instructions to finish installing net.

